

Appendix F
Addendum to
Sewerage Pumping Station Code of Australia

Part 3 – Construction

Sewerage Pumping Station Code Section reference	WRC requirement
25.1 Pump Lifting Chains	<ul style="list-style-type: none">- Lifting chains shall be fitted to each pump and shall be in accordance with AS 2321;- Eyebolts shall be in accordance with AS 2317 – galvanised;- Shackles in accordance with AS 2741 – galvanised;- Lifting eyes in accordance with AS 3776 – galvanised;- Lifting chain to be grade L – galvanised;- The lifting chain for pumps less than 1 tonne shall be 10mm link as a uniform standard;- Lifting chain for pumps weighing greater than 1 tonne shall be sized accordingly;- Provide a suitable bracket and hook in an out of the way location for hanging the chain; and- For checking and chain replacement, each pump station shall have an easily visible plaque mounted adjacent to the wet well stating length and weight of chain and the weight of the pump to which it is attached.
25.2 Brackets	<ul style="list-style-type: none">- Provide stainless steel brackets for mounting of floats; and- Provide stainless steel brackets for fastening the level sensor stilling well.